



EcoSure[®]

Insulated Glass System

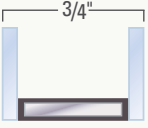
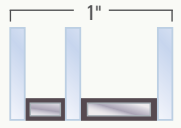
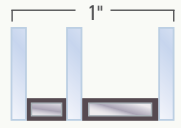
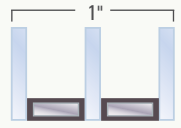
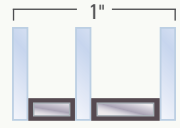
The most energy-efficient insulated glass system available, employing Duralite[®] Spacer and Shift Technology combined with the gas-filling assurance of OptiGas and ThermalCert.


EcoSure® Insulated Glass System

Eco-Sure, our newest and most energy-efficient insulated glass system, is the complete package. This revolutionary system combines the environmentally-friendly Duralite® Spacer with innovative “Shift” technology triple glazing. Add to this the latest science in gas mixture and filling, OptiGas with ThermalCert, and you can be sure that the gas you were promised is actually going to bring you the energy savings you expect.

This combination of spacer, glass technology and certified gas-filling gives Eco-Sure the best energy values available today. Offering five styles of glazing, including a dual pane unit and four triple-glazed options featuring “Shift” technology, Eco-Sure has a glass package to fit every home and budget. **Make sure to specify Eco-Sure when replacing the windows in your home.**

Eco-Sure® By-The-Numbers*

	Plus Low-E Argon Clear 	Shift Clear Argon Low-E Argon Clear 	Shift 7 Low-E Argon Low-E Argon Clear 	Shift ME Low-E Argon Clear Argon Low-E 	Shift Max Low-E Krypton Mix Clear Krypton Mix Low-E 
U-Value	.28	.23	.21	.20	.18
R-Factor	3.57	4.35	4.76	5	5.55
VL	54%	49%	44%	44%	44%
SHGC	.30	.30	.23	.24	.25
Energy Star	N, NC, SC	All	All	All	All

*Values are based on a double hung window with single strength glass and no grids.; actual values may vary based on window configuration.
 Eco-Sure® Shift ME and Shift Max have been designated as one of the Most Efficient ENERGY STAR certified products in 2014.

Shift: The Evolution of Triple Glazing

The original concept behind Shift Technology was to take advantage of offset glass spacing to get the best performance out of the argon and krypton gas fills. While that is still the case, advances in Low-E technology have “shifted” our thinking.

We have the ability to produce windows with both offset and symmetrical third panes of glass - shift the middle pane to wherever it will provide us the best combination of performance and value for your home.



What does “Most Efficient” mean to you?

Products that are recognized as the Most Efficient of ENERGY STAR in 2014 prevent greenhouse gas emissions by meeting rigorous energy efficiency performance levels set by the U.S. Environmental Protection Agency.

Eco-Sure Shift ME and Eco-Sure Shift have been designated as one of the Most Efficient ENERGY STAR certified products in 2014.



ENERGY STAR is a joint program of the U.S. Environmental Protection Agency and the U.S. Department of Energy helping us all save money and protect the environment through energy efficient products and practices.



Duralite® Spacer System

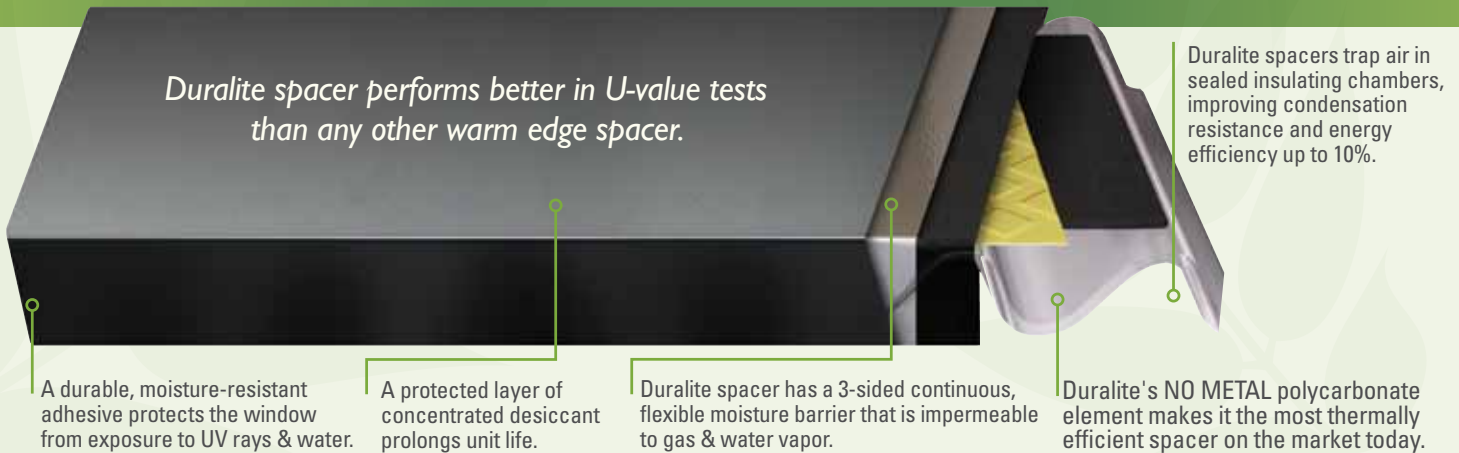
Combining the Duralite Spacer System with the glass options that are available from Vista results in one of the most energy efficient windows in the industry.

Duralite spacers are more efficient because they contain no metal. This means your windows will be warmer in the winter and cooler in the summer, making your home more comfortable year-round. The use of Duralite spacers lowers energy consumption, thus reducing the amount of CO² gasses released into the environment by the utility company.

With Duralite you no longer have to choose between the comfort of your family and being environmentally friendly.




Duralite keeps your home *warm in the winter and cool in the summer.*




Choosing the Right Glass


U-Value, Visible Light and Solar Heat Gain – these important factors should be weighed when choosing windows for your home. They all interact with one another to create a harmonious product that is right for you. The key to choosing the right glass package for your home is to find the right combination of performance values to suit your needs. Below are definitions of some of the key terms you need to know when researching and purchasing your new windows.



U-Value: A measure of the rate of non-solar heat loss or gain through a material or assembly. Tests are usually performed under conditions which simulate 0° outside and 70° inside with a 15 MPH wind. The lower a U-Value, the greater a window's resistance to heat flow, and thus the better its insulating value.



Visible Light (VL): This is the fraction of the visible spectrum of light weighted by the sensitivity of your eyes that is transmitted through the window. Simply put, it represents the amount of daylight that the window lets in.



Solar Heat Gain Co-efficient (SHGC): The fraction of solar radiation admitted through a window including what is absorbed and subsequently released inward. The lower a window's SHGC, the less solar heat it transmits and the greater its shading ability. Different climates require different SHGC values for maximum efficiency.

Low-E coating is a microscopically thin, virtually invisible, metallic layer deposited on the glass surface primarily to reduce the U-Value by suppressing radiant heat flow. Low-E coating is virtually transparent to the solar spectrum (visible light and short-wave infrared radiation) and reflective of long-wave infrared radiation.

Argon & Krypton are odorless, colorless, non-toxic inert gasses that can be used instead of air between panes of glass to increase insulation and energy efficiency. Argon is an excellent insulator; a good value and more readily available. Krypton is a denser gas and therefore a better insulator.

OptiGas & ThermalCERT

Our technology guarantees the thermal performance of your windows.

Over 75% of your new Vista window is glass, so it only makes sense that the majority of the energy efficiency is dependent on the type of insulated glass package you choose. There are three components of the insulated glass unit: the type of glass, the type of spacer system and the gas that fills the space between the glass.

The first two are the visible components of the unit – the glass and the spacer. The third component is the invisible part, the gas between the glass.

Since gas is invisible, how can you be sure it's actually in there?

Answer: OptiGas and ThermalCERT.

With conventional gas filling, you can only assume your glass actually delivers the value promised. Until now, gas filling was an art, not a science; most insulating glass is fabricated and installed with its thermal performance unverified.

OptiGas revolutionizes insulating glass gas filling. It's the first fully-engineered, automated and integrated smart-fill system for insulating glass. ThermalCERT distinguishes itself from current quality assurance methods in the following ways:

- Takes actual thermal conductivity measurements after the gas is inserted
- Sets a test frequency to assure statistical significance
- Stops production if measurement is skipped or results are outside the specified control limits

With ThermalCERT by OptiGas, you can be certain the U-value you were promised is the U-value you receive.



NFRC Energy Ratings

Every Vista window is labeled with the NFRC energy rating label. Look for this label on your window for exact energy performance ratings, which are based on the overall performance of the window.

 Vista Window Company	
PANORAMA SERIES Vinyl (VY) • Triple Glazed Low-E Krypton/Argon Gas Duralite Double Hung Window	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
0.18	0.25
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	—
0.44	
<small>Manufacturer attests that these ratings conform to applicable NFRC procedures for determining window product performance. NFRC ratings are determined for a fixed set of environmental conditions and a specific product size. NFRC does not recommend any product and does not warrant the suitability of any product for any specific use. Consult manufacturer's literature for other product performance information. www.nfrc.org</small>	
 ENERGY STAR® Qualified In All 50 States	
The thermal performance and gas content of this window ID has been verified by ThermalCERT technology.	
For more information, visit isgasinthere.com .	
<small>This sticker to be removed by homeowner only.</small>	
ID#: 69491	
Go to WWW.VISTAWINDOWCO.COM to register your Warranty.	



ECO-Sure®

Insulated Glass System



Vista Window Company produces windows that have been recognized by the EPA as Most Efficient in 2013.



Vista Window Company was selected as winner of the 2012 DWM Green Product Award.